**Feeding Material**—into cutter so that the carrier is on the bottom.

**Preheat & Position**—Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (reads left to right). Place cover sheet over graphic.

**Cut Logo, Words or Numbers in Reverse (Mirror Image).**

**Heat Apply**—
- Temperature: 320°F; 160°C
- Time: 10-15 seconds
- Pressure: firm #7 on Hotronix®

Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

**Weed Away** excess material leaving only the desired graphic on the carrier.

**Peel Cold**—

Create a prismatic effect on garments with CAD-CUT® Hologram heat transfer material.

**Recommended Fabrics**
- Cotton
- Polyester
- Poly/cotton blends

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls recommends and provides samples of our materials and medias for testing.

**Accessories Required**
- Kraft Paper or Reusable Cover Sheet
- EZ Weeder® or Tweezers

**Cutting Notes**
You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/16” for lettering & logos.

**Care Instructions**
- Turn garment inside out. Machine wash Warm or Hot using mild detergent. Do not use bleach.
- Hang Dry. Do not dry clean.

**Multi-Color Designs**
Not recommended for multi-layer applications.

**Storage**
- Store in a cool and dry area. Keep away from direct heat, sunlight and humidity.

**Cutter Guidelines**

<table>
<thead>
<tr>
<th>Cutter</th>
<th>Premium Blade</th>
<th>Force</th>
<th>Offset</th>
<th>Speed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roland GX-24</td>
<td>45° / 60°</td>
<td>90-150g / 90-130g</td>
<td>.25 / .5</td>
<td>20-25cm/s</td>
</tr>
<tr>
<td></td>
<td>Twill blade</td>
<td>110-130g</td>
<td>0.5</td>
<td></td>
</tr>
</tbody>
</table>

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer’s control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller’s and manufacturer’s only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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