

## SOLUTIONS™ OPAQUE



**FEED MATERIAL** into plotter/cutter so that the media faces up.



**PLACE MASK** over the graphic, making sure to smooth out any air bubbles.

**REMOVE BACKING—**

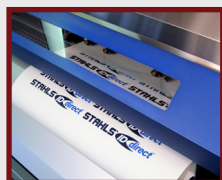
### Description—

For use with solvent, eco solvent or thermo-resin print and cut systems and is specially formulated to work on dark colored garments.

### Recommended Fabrics

Pre-shrunk cotton  
 Polyester  
 Lycra®/ Spandex blends  
 Nylon  
 Nylon Mesh  
 Leather  
 Neoprene  
 Cordura®

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*



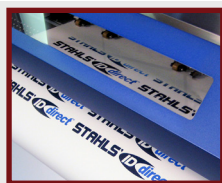
**PRINT DESIGN** in positive form.



**PREHEAT & POSITION—** Preheat garment for 10 seconds, prior to application. Position & place cover sheet over graphic.

### Accessories Required

CAD-COLOR® Solutions Mask  
 Kraft Paper or Reusable Cover Sheet  
 EZ Weeder® or Tweezers



**CUT DESIGN—** If cutting through ink, let the print dry for 2-4 hours otherwise you may cut immediately. Dry times may vary.



**HEAT APPLY—** Temperature: 305°F; 152°C  
 Time: 5 seconds  
 Pressure: firm  
 #7 on Hotronix®

*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*

### Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.



**WEED** Away the excess media. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.



**PEEL MASK WARM—**

**FINAL APPLICATION—** Place cover sheet over graphic and reseat for 5 seconds.

### Care Instructions

For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

### Storage

If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	50g	.25	30cm/s
Roland VP-300	45°	90g	.25	30cm/s
Roland XC-540	45°	80g	.25	60cm/s
Roland GX-24	45°	90g	.225	30cm/s
Mimaki CG-75 FX	SPB-0001	55g	.15	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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