APPLICATION INSTRUCTIONS FOR
CAD-CUT®
MATERIALS

ADHESIVE/HEAT TRANSFER FOIL

REVERSE
design before cutting the adhesive.

CUT
with the adhesive side facing upwards and plastic carrier facing down. Use a 45° blade with very low pressure. Do a test cut until the outer shape weeds out easily around the inner shape.

WEED
away excess material leaving only the desired graphic on the carrier for heat transferring. The sticky carrier makes it easy to re-stick small details that might pop up during weeding.

PREHEAT & POSITION
Preheat garment for 10 seconds, prior to application. Position weeded Adhesive design on garment with the carrier side up (reads left to right). Place cover sheet over graphic.

HEAT APPLY
TEMPERATURE: 300°F
TIME: 3-5 seconds
PRESSURE: Light (#2 on Hotronix®, or 20 psi)

CUT
a piece of foil that is slightly larger than the Adhesive design and set aside.

HEAT APPLY
TEMPERATURE: 300°F
TIME: 3-5 seconds
PRESSURE: Light (#2 on Hotronix®, or 20 psi)

CAREFULLY
place foil over the Adhesive design and make sure it is completely covered. Place a cover sheet over design and heat apply.

Temperature: 300°F
Time: 8-10 seconds
Pressure: Firm (#6-7 on Hotronix®, or 60-70 psi)

WEED
away excess material leaving only the desired graphic on the carrier for heat transferring. The sticky carrier makes it easy to re-stick small details that might pop up during weeding.

REVERSE
design before cutting the adhesive.

CUT with the adhesive side facing upwards and plastic carrier facing down. Use a 45° blade with very low pressure. Do a test cut until the outer shape weeds out easily around the inner shape.

Recommended Fabrics:
Synthetic Fibers:
Polyester

Natural Fibers:
Cotton
Poly/Cotton Blends

Accessories Required:
Kraft Paper or Reusable Cover Sheet

Care Instructions
Turn garments inside out. Machine wash on delicate cycle. Wash cold, hang dry. Do not bleach. Do not dry clean. Do not iron over design.

To Order: Stahls.com
800.478.2457
800.521.4384 (español)

Additional Notes:
When weeding Adhesive heat transfer design, place on dark surface to see cut lines. The use of CAD-CUT® Adhesive with any material other than a heat transfer foil is NOT recommended.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer’s control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller’s and manufacturer’s only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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