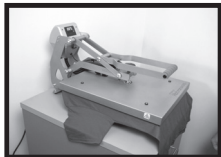


INSTRUCTIONS FOR USING SimStitch™



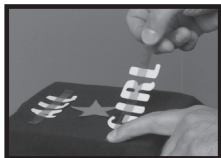
PREHEAT GARMENT

Place garment on bottom pad and press for 10 seconds to remove moisture and chemical treatment from the lettering area. Repeat as necessary.



PREHEAT BOTTOM PAD

Before application, Stahls' suggests lowering the top platen for 60 seconds. This helps the adhesive to melt properly during application.



LAYOUT LETTERING

Position lettering and cover with Kraft Paper or Reusable Cover Sheet to protect garment and lettering.



HEAT APPLY--1 COLOR APPLICATION

Time: 20 seconds

Temp: 350°F; 177°C

Pressure: Medium/Firm

#6 based on Stahls' Hotronix® heat presses.

Settings on other heat presses may vary.

TWO-COLOR: MUST BE DONE IN 2 STEPS

Time: 10 seconds for background layer

Time: 30 seconds for foreground layer

(Due to the thickness)

To Order: 800.4.STAHLs • Fax: 800.346.2216
International: 586.772.5551 • Canada: 800.521.5255

StahlsID.com • StahlsCanada.com

for current application instructions visit us online

RECOMMENDED FABRICS

- 100% cotton
 - 100% polyester
 - Poly/cotton blends
 - Fleece
 - Caps
- *For a matte stitching effect use a Kraft paper cover sheet. For a shiny stitching effect use a Reusable Cover Sheet.

IMPORTANT!

When using SimStitch letters and numbers, Stahls' suggests wiping off your Kraft Paper or Reusable Cover Sheet between applications to remove excess adhesive residue from the cover sheet. This step will avoid any adhesive residue from transferring onto the next garment.

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All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control.

Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product.

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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