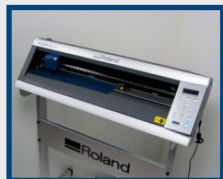


Super Film™



FEED MATERIAL into cutter so that the carrier is on the bottom



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). **Place cover sheet over graphic.**

Recommended Fabrics:

100% pre-shrunk cotton
100% polyester
Poly/cotton blends
Lycra®/ Spandex blends
Woven nylon
Nylon knits
Nylon meshes - micro, tricot, mini, reversible

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.



CUT LOGO, words or numbers in reverse (*mirror image*).



HEAT APPLY—
Temperature: 320°F; 160°C
Time: 10 seconds
Pressure: medium
#6 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Accessories Required:

Cover Sheet
EZ Weeder® or Tweezers
Heat Eraser

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

FOR NYLON FABRICS: Increase time to 20 seconds.

Care Instructions

Machine wash, warm or cold, using mild detergent. Do not use bleach. Tumble dry on low. Do not iron directly onto this material.



WEED away excess material leaving only the desired graphic on the carrier for heat transferring.



PEEL COLD—
Allow to cool completely before peeling.

Multi-Color Designs

Apply background for 2 seconds, peel warm, place foreground and heat apply at 320° medium pressure for 10 seconds, peel warm.

CCH20 TECHNIQUE

CCH20 featuring Super Film™ is perfect for producing effects similar to water based screen printing.

CCH20 original wash

Temperature: 400°F, 204°C
Time: 20 seconds
Pressure: medium
#6 on Hotronix
Peel: Hot IMMEDIATELY

CCH20 extreme wash

Temperature: 400°F, 204°C
Time: 20 seconds
Pressure: light
#1 on Hotronix
Peel: Hot IMMEDIATELY

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	70-80g / 60g	.225	50cm/s
Ioline 100	45° / 60°	50-100g / 40-70g	.15 / .45	12:00
Ioline 300	30° / 45°	120-160g	.90 / .85	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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