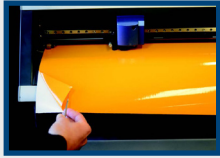
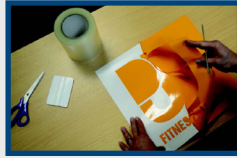


Pressure Sensitive Sign Vinyl



1. CUT your vinyl in the positive with the paper liner side down.



2. WEED away excess material leaving only the desired graphic on the carrier.



3. MASK your image using Pre-Mask tape over the graphic, making sure to smooth out any air bubbles with a plastic squeegee.



4. PREP Surface - Be certain the surface of the substrate is smooth, clean and lint-free before positioning the vinyl graphic. We recommend cleaning the surface with a preparation fluid. Vinyl will cure 24 hours after it dries and become very difficult to remove.



5. POSITION graphic and use a squeegee to remove any air bubbles.

For wet application, leave some preparation fluid on the surface so you can move the graphic around.



6. PLACE Remove the masked image from the liner and bend it slightly in the center. Stick the center of the graphic to the application surface, and smooth lightly outward to the edges.



7. SQUEEGEE Using firm and even pressure, squeegee the graphic from the center outward past the edges of the design.



8. PEEL Starting in a corner, peel back the application tape at a 180° angle while pressing the tape against the graphic with your hand.



9. SMOOTH Feel for any edges, bubbles, creases, or parts of the graphic that are not flat. Press down firmly with your hand and work out the problem area until the graphic is completely smooth.

Recommended Substrates

Hard goods
 Windows
 Walls
 Decals
 Posters and more

Accessories Required

Pre-Mask Tape
 Plastic squeegee
 EZ Weeder[®] or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for logos.

Durability

Limited dishwasher cycles on water bottles, etc. Up to three years outdoor life.

Storage

Store in cool, dry area. For best results, keep unused vinyl rolled until ready to cut and apply.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GS-24	45°/60°	70g	0.225	25 cm/s
Graphtec	45°	12	1	25 cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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