

Pressure Sensitive Poly-TWILL™



CUT LOGO
in positive form. Use Premask Tape to remove (to maintain layout of pre-spaced design) or remove twill off paper carrier by hand.



POSITION—
Remove the plastic backing from the design. Position onto the garment & press firmly until all edges are flat. If needed, reposition by lifting design and pressing again.

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Woven nylon
Nylon knits
Nylon meshes - micro, tricot, mini, reversible
Acrylic blends
Satin
Cordura®
Fleece
Wool fabric

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Premask Tape
Cover Sheet

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 3/16" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Pressure Sensitive Poly-Twill® can be dry cleaned.

Storage

Stahls' Pressure Sensitive Poly-Twill® has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight and humidity.



WEED
excess twill away, leaving only your cut design.



SEW TWILL DESIGN.



REMOVE
twill design from plastic backing with Pre Mask tape or by hand if design is simple enough.



HEAT APPLY—
Temperature: 330°F; 165°C
Time: 10 seconds
Pressure: medium
#5 on Hotronix®
Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

This is to prevent puckering of the large areas during laundering.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	Twill Blade	150g	.225	50cm/s
Ioline 300	30° / 45°	385g / 300g	.94	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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