

APPLICATION INSTRUCTIONS FOR

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DISTRESSED APPLIQUÉ

P.S. CHINO & P.S. ACRYLIC FELT



POSITION—

Remove the plastic backing from the design. Position onto the garment & press firmly until all edges are flat. If needed, reposition by lifting design and pressing again.



SEW DESIGN.

HEAT APPLY—

Temperature: 330°F; 165°C
Time: 10 seconds
Pressure: medium
#5 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.



UNCOATED CHINO TWILL



POSITION—

Apply a layer of Lite-Tack Spray to the underside of the design for easy positioning.



SEW DESIGN.

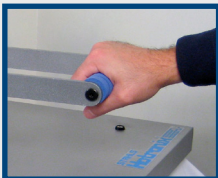
ACRYLIC FELT



HEAT APPLY—

Tack Felt to garment before sewing.
Temperature: 350°F; 177°C
Time: 10 seconds
Pressure: firm
#7 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys



2-COLOR APPLICATION

Add 5 seconds to the dwell time.



SEW DESIGN.

Felt must be sewn to stay on permanently.

Recommended Fabrics

Cotton
Polyester
Poly/cotton blends
Wool blends

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet
Lite-Tack Spray

Chino Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines.

Acrylic Felt Care Instructions

Machine wash using warm water only (under 110° F) and mild detergent. Do not use bleach. Dry at normal dryer settings on household machines. Felt can be ironed.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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