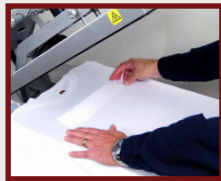


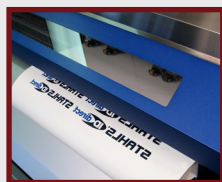
SOLUTIONS™ CLEAR



FEED MATERIAL
 into plotter/
 cutter so that
 the media
 faces up.



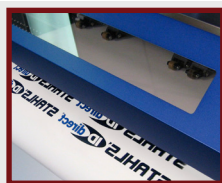
PREHEAT & POSITION—
 Preheat garment for 10
 seconds, prior to application.
 Position & place cover sheet
 over graphic.



PRINT DESIGN—
 in reverse
 (mirror
 image).



HEAT APPLY—
 Temperature: 305°F; 152°C
 Time: 5 seconds
 Pressure: medium
 #6 on Hotronix[®]
 Tip: Print Perfect Pads are a great
 way to elevate your print area
 and provide a solid surface for
 even pressure. Ideal for working
 around buttons, zippers, and seams.



CUT DESIGN—
 If cutting
 through ink, let
 the print dry for
 2-4 hours other-
 wise you may cut
 immediately.
 Dry times may
 vary.



PEEL HOT— Peel paper
 backing immediately after
 application.



WEED the
 excess media,
 leaving the
 printed graphic
 on the paper
 backing.



FINAL APPLICATION—
 Place cover sheet over
 graphic and reseal for
 5 seconds.

Description—

For use with solvent or eco solvent
 print and cut systems. Solutions™
 Clear appears transparent once heat
 applied.

Recommended for white or light color Fabrics:

100% cotton
 100% polyester
 Poly/cotton blends
 Lycra[®]/ Spandex blends
 Woven nylon
 Nylon knits
 Nylon meshes - micro, tricot,
 mini, reversible
 Polyester knits
 Polyester mesh
 Poly/foam & cotton caps
 Satin
 Cordura[®]

*Due to the combination of fabrics, weaves,
 coatings and dyes used in the textile industry,
 Stahls' recommends and provides samples
 of our materials and medias for testing.*

Accessories Required

Cover Sheet
 EZ Weeder[®] or Tweezers

Cutting Notes

Be sure to perform test cuts to ensure
 proper blade depth when cutting. Cutting
 too deep will result in weeding difficulties.

Care Instructions

For best results, turn garment inside
 out. Machine wash warm or cold
 using mild detergent. Do not bleach.
 Do not iron directly on transfer. Tumble
 dry low setting. Do not dry clean.

Storage

If designs will not be heat applied
 immediately, return masked designs
 to paper backing for storage. Avoid
 humid spaces and extreme changes in
 temperature.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	50g	.25	30cm/s
Roland VP-300	45°	90g	.25	30cm/s
Roland XC-540	45°	80g	.25	60cm/s
Roland GX-24	45°	40g	.225	30cm/s
Mimaki CG-75 FX	SPB-0001	30g	.15	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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