

INSTRUCTIONS FOR USING Scotchlite™ Reflective

Transfer Film by 3M® Die-Cut by **STAHL'S**

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APPLICATION

1. Preheat garment 5-10 seconds.
2. Remove the colored plastic liner from the adhesive side (on 8760 White and 8710 Silver only). Leave the white paper facing in place.
3. Place lettering on garment adhesive side down.
4. Application



HEAT APPLY FOR 8760, 8710, 8786 & 8787 ON MOST FABRICS

Temp: 330°F; 165°C

Time: 7-10 seconds

Pressure: Medium

(#5 Based on Stahls' Hotronix® & Swinger.
Settings on other heat presses may vary.)



HEAT APPLY FOR 8710 ON NYLON

Temp: 350°F; 177°C

Time: 15-20 seconds

Pressure: Medium

(#5 Based on Stahls' Hotronix® & Swinger.
Settings on other heat presses may vary.)

5. Allow letters to cool. Remove paper facing.
A cover sheet is not needed at application due to the paper facing.

NOTE: Reduce time for light colored graphics on dark garments to prevent strike-through.

DESCRIPTION

Reflective lettering that, when heat sealed to garments, will enhance the nighttime visibility of the wearer.

RECOMMENDED FABRICS

- Fleecewear
- Cotton
- Poly/cotton blends
- Polyester knits
- Nylon (use 8710 Silver only)

COLORS

8760 White

8710 Silver

8787 Lime Yellow

FOR A TWO-COLOR LOOK

Scotchlite™ Reflective can be used as a foreground to Stahls' other die-cut products. Ask your customer service representative for further details

CARE INSTRUCTIONS

- Machine wash in warm water.
Tumble dry at low heat.
- Can be dry cleaned.
- Do not iron directly onto Reflective lettering. Use press cloth.

STORAGE

- Store flat in cool, dry area.
Shelf life expectancy: 1 year.

NOTE: 3M® Reflective materials are a specialized product. Some delaminating or loss of reflectivity may occur through laundering and/or wear.

IMPORTANT

3M Reflective yardage cannot be CAD-CUT®. The paper facing is NOT suitable for use as a carrier of pre-spaced product.

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All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control.

Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product.

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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