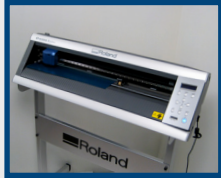


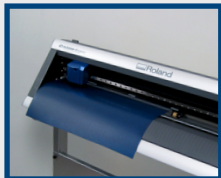
Thermo-GRIP®



FEED MATERIAL—
into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



CUT LOGO,
words or numbers in reverse (*mirror image*).



HEAT APPLY—
Temperature: 330°F; 165°C
Time: 6-8 seconds
Pressure: medium #4 on Hotronix®



WEED away excess material leaving only the desired graphic on the carrier.



PEEL WARM—

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Nylon knits
Nylon meshes - micro, tricot, mini, reversible
Polyester knits
Polyester mesh
Sublimated Polyester
Poly/foam & cotton caps
Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet
or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos. For woven nylons, use CAD-CUT® GORILLA-GRIP® II.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Thermo-GRIP® can be dry cleaned.

Multi-Color Designs

After preheating garment, position background, place cover sheet over graphic, and press for 2 seconds, at 330°. Peel hot. Align second color and replace cover sheet. Repeat for additional colors. Finish by pressing for 8-10 seconds.

Storage

Stahl's Thermo-GRIP® has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	140-170g / 120-170g	.25 / .50	50cm/s
Ioline 100	45°	275-300g	.15	50%
Ioline 300	30°	180g	.15	25%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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