

# Super Film™



**FEED MATERIAL**  
into cutter so that the carrier is on the bottom



**PREHEAT & POSITION—**  
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). **Place cover sheet over graphic.**

## Recommended Fabrics:

100% pre-shrunk cotton  
100% polyester  
Poly/cotton blends  
Lycra®/ Spandex blends  
Woven nylon  
Nylon knits  
Nylon meshes - micro, tricot, mini, reversible

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.*



**CUT LOGO,**  
words or numbers in reverse (*mirror image*).



**HEAT APPLY—**  
Temperature: 320°F; 160°C  
Time: 10 seconds  
Pressure: medium  
#6 on Hotronix®

## Accessories Required:

Cover Sheet  
EZ Weeder® or Tweezers  
Heat Eraser

## Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

**FOR NYLON FABRICS:**  
Increase time to 20 seconds.

## Care Instructions

Machine wash, warm or cold, using mild detergent. Do not use bleach. Tumble dry on low. Do not iron directly onto this material.



**WEED** away excess material leaving only the desired graphic on the carrier for heat transferring.



**PEEL COLD—**  
Allow to cool completely before peeling.

## Multi-Color Designs

Heat apply background for 5 seconds, rub with Heat Eraser, peel warm. Apply foreground for 10 seconds, rub with Heat Eraser, peel warm.

## CCH20 TECHNIQUE

*CCH20 featuring Super Film™ is perfect for producing effects similar to water based screen printing.*

## CCH20 original wash

Temperature: 400°F, 204°C  
Time: 20 seconds  
Pressure: medium  
#6 on Hotronix  
Peel: Hot IMMEDIATELY

## CCH20 extreme wash

Temperature: 400°F, 204°C  
Time: 20 seconds  
Pressure: light  
#1 on Hotronix  
Peel: Hot IMMEDIATELY

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	60g / 70-80g	.225	50cm/s
Ioline 100	60° / 45°	40-70g / 50-100g	.45 / .15	12:00
Ioline 300	45° / 30°	120-160g	.85 / .90	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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