

SportFilm Lite™



FEED MATERIAL—
 into cutter
 so that the
 carrier is on
 the bottom.



PREHEAT & POSITION—
 Preheat garment for 10
 seconds, prior to appli-
 cation. Position weeded
 design on garment with
 the carrier side up (*reads
 left to right*). Place cover
 sheet over graphic.

Recommended Fabrics

100% cotton
 100% polyester
 Poly/cotton blends
 Lycra®/ Spandex blends
 Nylon knits
 Polyester knits
 Polyester mesh
 Poly/foam & cotton caps

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.



CUT LOGO,
 words or
 numbers
 in reverse
 (*mirror
 image*).



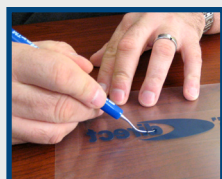
HEAT APPLY—
 Temperature: 320°F; 160°C
 Time: 15 seconds
 Pressure: medium
 #6 on Hotronix®

Accessories Required

Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.



WEED away
 excess material
 leaving only
 the desired
 graphic on the
 carrier.



PEEL WARM—

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material.

Multi-Color Designs

Heat apply background for 2 seconds peel warm. Apply foreground for 15 seconds peel warm.

Storage

Stahls' SportFilm Lite has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	100-110g / 50-60g	.225	50cm/s
Ioline 100	45° / 60°	100-140g / 120-140g	.15 / .45	12:00
Ioline 300	30° / 45°	100-120g	.85	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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