

# REFLECTIVE



**REMOVE** liner from adhesive side of material before cutting. Feed Material into cutter so that the carrier is on the bottom



**PREHEAT & POSITION—**  
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



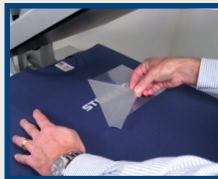
**CUT LOGO,** words or numbers in reverse (*mirror image*).



**HEAT APPLY—**  
 Temperature: 330°F; 165°C  
 Time: 2 seconds  
 Pressure: medium #5 on Hotronix®



**WEED** away excess material.



**PEEL WARM —**  
**FINAL APPLICATION—**  
 Place cover sheet over graphic and reseal for 15 seconds.

## Recommended Fabrics

100% cotton  
 100% polyester  
 Poly/cotton blends  
 Woven nylon  
 Nylon knits  
 Nylon meshes - micro, tricot, mini, reversible  
 Polyester knits  
 Polyester mesh  
 Poly/foam & cotton caps  
 Satin  
 Cordura®

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.*

## Accessories Required

Cover Sheet  
 EZ Weeder® or Tweezers

## Cutting Notes

Failure to remove pink plastic liner may result in damaged blades. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

## Care Instructions

Turn garment inside out. Wash on gentle cycle, warm or cold water, mild detergent. No bleach, no whiteners. Dry in household dryer on low to medium setting. To prolong life of reflectivity, hand washing and line drying is recommended.

## Multi-Color Designs

Stahls' CAD-CUT® Reflective can be used as a foreground to Stahls' other CAD-CUT® materials. Ask your customer service representative for further details.

## CUTTER GUIDELINES

| CUTTER       | BLADE     | FORCE               | OFFSET    | SPEED  |
|--------------|-----------|---------------------|-----------|--------|
| Roland GX-24 | 45° / 60° | 100-150g / 120-150g | .25 / .30 | 50cm/s |
| Ioline 100   | 45°       | 100g                | .15       | 50%    |
| Ioline 300   | 30°       | 85g                 | .15       | 25%    |

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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