

Pressure Sensitive SIGN VINYL



FEED MATERIAL
 into cutter so that the paper carrier is on the bottom.



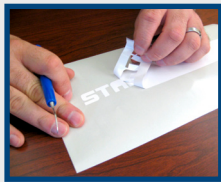
REMOVE PAPER CARRIER
 by gently "rolling" the carrier off the back of the vinyl. Do not remove the paper carrier until ready to apply to substrate.



CUT image in positive form.



PREP SURFACE—
 Be certain the surface of the substrate is smooth, clean and lint-free before positioning the vinyl graphic.



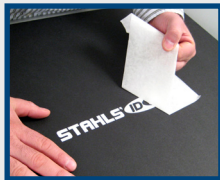
WEED away excess material leaving only the desired graphic on the carrier.



POSITION GRAPHIC—
 Use squeegee to remove any air bubbles.



PLACE the Pre-Mask tape over the graphic, making sure to smooth out any air bubbles with a plastic squeegee.



REMOVE PRE-MASK AND FINISH APPLICATION.
 Once graphic is positioned as desired, remove the Pre-Mask Tape and repeat pressing of graphic, from center of design out, with fingers. Do not use squeegee directly on vinyl.

If air bubbles remain, simply puncture with small straight pin and press out with fingers.

Recommended Substrates

- hard goods
- windows
- hockey sticks
- water bottles
- helmets
- etc.

Accessories Required

- Pre-Mask Tape
- plastic squeegee
- EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for logos.

Durability

Limited dishwasher cycles on water bottles, etc. Up to three year outdoor life.

Storage

Store in cool, dry area. For best results, keep unused vinyl rolled until ready to cut and apply.

CUTTER GUIDELINES

| CUTTER | BLADE | FORCE | OFFSET | SPEED |
|--------------|-----------|---------------------|------------|--------|
| Roland GX-24 | 45° / 60° | 140-180g / 130-150g | .15 / .425 | 50cm/s |
| Ioline 100 | 45° | 175-200g | .15 | 50% |
| Ioline 300 | 30° | 160g | .15 | 25% |

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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