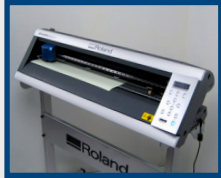


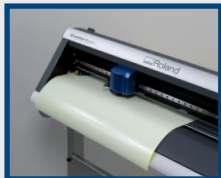
NEON



FEED MATERIAL—
 into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



CUT LOGO,
 words or numbers in reverse (*mirror image*).



HEAT APPLY—
 Temperature: 320°F; 160°C
 Time: 10 seconds
 Pressure: medium #4 on Hotronix®



WEED away excess material leaving only the desired graphic on the carrier.



PEEL COLD—
 The design must cool completely before peeling the clear carrier.

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.

Accessories Required

- Cover Sheet
- Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto CAD-CUT® NEON.

Multi-Color Designs

After preheating garment, place cover sheet over graphic, and press for 3 seconds at 320°F (160°C). Peel cold. Align second color and replace cover sheet. Repeat for additional colors. Finish with final application of 10 seconds. Peel carrier COOL.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	160-200g / 180-220g	.15 / .50	50cm/s
Ioline 100	45°	200-300g	.15	50%
Ioline 300	30°	195g	.15	25%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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