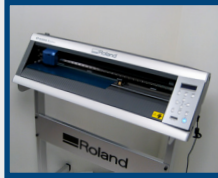


# GORILLA GRIP® II



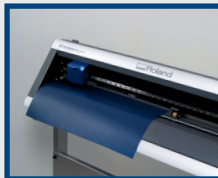
**REMOVE** liner from adhesive side of material before cutting. Feed Material into cutter so that the carrier is on the bottom



**PREHEAT & POSITION—** Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.

## Recommended Fabrics:

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Lycra®/ Spandex blends
- Woven nylon
- Nylon knits
- Nylon meshes - micro, tricot, mini, reversible
- Cordura®



**CUT LOGO,** words or numbers in reverse (*mirror image*).



**HEAT APPLY—** Temperature: 320°F; 160°C  
Time: 2 seconds  
Pressure: light #2 on Hotronix®

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing. Hot Pink is not recommended for Cotton fabrics.*

## Accessories Required:

- Cover Sheet
- Weeder® or Tweezers

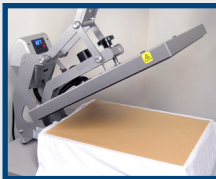
**PEEL COLD—** The design must cool completely before peeling the carrier.

## Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.



**WEED** away excess material leaving only the desired graphic on the carrier for heat transferring.



**FINAL APPLICATION—** Place cover sheet over graphic and reseal for 10 seconds.

## Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto GORILLA GRIP® II.

## Multi-Color Designs

Before final application, apply foreground for 2 seconds, peel cold. Repeat for additional colors. Finish with final application step. Vegas Gold, Metallic Gold, and Metallic Silver should be used as foreground only in 2-color applications.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	80-100g / 100-150g	.30 / .25	50cm/s
Ioline 100	45°	150g	.15	50%
Ioline 300	30°	100g	.15	25%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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