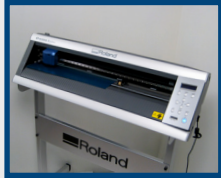


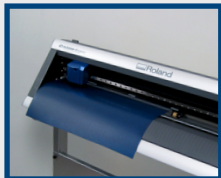
Fashion-FILM™



FEED MATERIAL—
 into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



CUT LOGO,
 words or numbers in reverse (*mirror image*).



HEAT APPLY—
 Temperature: 320°F; 160°C
 Time: 20 seconds
 Pressure: medium
 #4 on Hotronix[®]



WEED away excess material leaving only the desired graphic on the carrier.



PEEL WARM—

Extremely thin and lightweight, CAD-CUT[®] Fashion-FILM™ has a very soft hand and is perfect for creating fine details and modern effects on garments. This material is suited for heat application onto all textiles except nylon.

Recommended Fabrics

100% cotton
 100% polyester
 Poly/cotton blends
 Lycra[®]/ Spandex blends
 Polyester knits
 Polyester mesh
 Poly/foam & cotton caps
 Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet
 Sheet EZ Weeder[®] or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Multi-Color Designs

Apply Background for 5 seconds, Peel carrier Cool. Repeat for additional colors. Finish with final application of 20 seconds. Peel COOL.

Storage

Stahls' Fashion-FILM™ has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45°	80g	.25	60cm/s
Ioline 100	45°	90g	.15	25%
Ioline 300	30°	100g	.15	25%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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