

# CAD-CUT® FLOCK



**FEED MATERIAL—**  
 into cutter so that the carrier is on the bottom.



**PREHEAT & POSITION—**  
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment. Place cover sheet over graphic.

## Recommended Fabrics

100% cotton  
 100% polyester  
 Poly/cotton blends  
 Polyester knits  
 Polyester mesh

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*

## Accessories Required

Cover Sheet  
 EZ Weeder® or Tweezers

## Cutting Notes

You should always test cut prior to any production run. For best results, do not cut graphics smaller than 1 inch.

## Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto CAD-CUT® FLOCK .

## Multi-Color Designs

After preheating garment, position background, place cover sheet over graphic, and press for 10 seconds, at 320°. Peel Cold. Align second color and replace cover sheet. Apply for 10-15 seconds. Finish Peel Cold.

## Storage

Store flat, in a cool, dry area, away from direct heat and sunlight.



**CUT LOGO,**  
 words or numbers in reverse (mirror image).



**HEAT APPLY—**  
 Temperature: 320°F; 160°C  
 Time: 15-20 seconds  
 Pressure: medium #5 on Hotronix®



**WEED** away excess material leaving only the desired graphic on the carrier.



**PEEL COLD—**  
 Allow to cool completely before peeling.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	Flock Blade	170-220g	.50	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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